

**Type of material:** Ecological dispersion wall paint, white, for interiors.

#### Application

Paint for application on all mineral and organic bases, e.g. wallpaper, plaster, clay, concrete, brickwork or gypsum plaster boards. Suited for all interior surfaces.

#### Technical properties

- Consistently ecological choice of raw materials
- Open-pored (DC value < 0,1 µ)
- Minimal inclination to drip and spatter
- Rated as "very low-emission" product according to the AgBB evaluation scheme.
- Details in conformity with DIN EN 13300 (depending on coverage, base, and coating method)

**Whiteness degree** (luminosity): 98

**Opacity** (contrast ratio): class 2

**Sheen level** (measuring angle of 85°): matt

**Coverage** (at 0,11 l/m): 9 m

**Abrasion:** Class 3 (wash resistant acc. To DIN EN 53778)

#### Composition

Mineral fillers, water, Replebin®, titanium dioxide, cellulose, surfactants made of rapeseed-, castor oil, ammonia, thiazoles. May cause allergic reactions. Current full declaration on [www.auro.com](http://www.auro.com).

#### Shades

White, non-yellowing, can be tinted with Full-shade tinting colour no. 330\*. For colour tone examples, see the AURO Colour Designer on [www.auro.com](http://www.auro.com).

#### Coating methods

Brushing, rolling. Airless spraying tested with Wagner SF 23 Plus equipment: Set pressure: 250 bar, Spraying pressure: 200 bar, Spraying nozzle size: 419 (Trade Tip 3), pistol: AG 08

#### Drying time at 20 °C / 65% rel. humidity)

- Overcoatable after 4 – 6 hours. Dried through and fully loadable after 28 days.
- High humidity levels and low temperatures prolong drying times.
- Provide for adequately tempered ventilation during the drying period.

**Density:** 1,39 g/ml

**Thinner:** The product is ready for application but can be thinned with max. 10% water.

#### Application rate:

Approx. 0.10 to 0.12 l/m per coat, depending on the type of base, manner of application and surface quality. Determine the exact application rate with a test coating.

#### Tool cleaning:

Carefully press out brushes or rollers immediately after use and wash thoroughly in water. If necessary, add AURO Plant Soap No. 411\*.

#### Storage:

Keep out of reach of children. Store cool, frost-free and dry in the tightly closed container. Before closing, remove adhering paint from the lid and the rim of the can.

**Shelf life:** In the original, tightly closed container at 18 °C: 12 months.

**Packaging material:** Polypropylene, metal strap

#### Disposal:

Liquid residues: European Waste Code 080120, designation: Paints. GIS-Code: M-DF01 dispersion paints, solvent-free. Only completely emptied containers with dried product residues can be returned for recycling. Only dried product residues can be disposed of as fully hardened paints or domestic waste.

#### WARNING:

Observe the customary protective measures. Ensure adequate skin protection and ventilation. Rinse with water in case of skin contact, rinse thoroughly with plenty of water and consult a doctor in the event of contact with the eyes. For further details see Safety data sheet. Observe Technical Data Sheets.

EU VOC value according to 2004/42/EC II A (aWb): 30 g/l (2010). Product VOC: ≤ 1 g/l.

# ***Application-technical recommendations***

## **AURO Wall paint no. 321**

### **1. BASE**

#### **1.1 Appropriate bases**

- Wallpaper, plaster, concrete, lime-sand stone, brickwork, clay, gypsum plaster boards, old coatings able of wetting (dispersions, lime paints, silicate paints).
- Conduct test coating to establish compatibility before application on glass-fibre fabric, textile, vinyl and structured wall coverings.

#### **1.2 General base requirements**

- The base must be dry, clean, firm, chemically neutral to mildly alkaline, able to support, adhering, free from oil, fat, separating or staining substances.

### **2. COATING SEQUENCE**

#### **2.1. Base preparation**

- Brush off loose particles. Flourey and sanding substances must be removed by brushing.
- Remove sinter skin by grinding. Wash off releasing agents.
- Fill holes and cracks with AURO Wall filler No. 329\* and sand smooth, remove burrs.
- Carefully reseal wallpaper seams; remove paste residues.
- Completely remove poorly adhering, peeling coatings, as well as old coatings that have a poor wetting ability or are otherwise improper.

#### **2.2 Base treatment**

- Intact, uniformly absorbing bases can be primed with AURO Wall paint no. 321, diluted with max. 10% water.
- Intensely or varyingly absorbent surfaces are primed with AURO Plaster primer No. 301\*, diluted with water in a 1:1 ratio.

#### **2.3 Intermediate treatment**

- Apply uniformly with a brush, roller or spraygun (airless).
- Can be thinned with up to max. 10 % of water, depending on the kind of base and the method of application.
- For coloured decoration, the product can be tinted with AURO Full-shade tinting colour No. 330\*.
- For strong colour shades, the tinting ex factory is recommendable.
- It is recommended to do a representative test coating to determine the actual colour effect and appearance.

#### **2.4 Final treatment**

- Proceed as described in 2.3, add up to max. 10 % water if necessary. Final treatment is not necessary if intermediate treatment already produces the desired result.

### **3. FOLLOW-UP TREATMENT**

Decorative follow-up treatment is possible with AURO Colour wash plant glazes No. 360\*, Wall glaze waxes No. 370\* or Colour wash binder No. 379\* with the addition of pigments.

### **4. GENERAL REMARKS**

- Check the base for suitability and compatibility prior to product application.
- Avoid direct exposure to sunlight, moisture influences and dirt while the coat is drying.
- Mix products with different batch numbers prior to application to offset batch-induced differences.
- Process temperature at least 10 °C, max. 30 °C, max. 85% rel. humidity, optimal 20-23 °C, 40-65% rel. humidity.
- Stir thoroughly prior to application.
- Protect surrounding surfaces, remove stains and spatters immediately with water and AURO Plant soap no. 411\*.
- Leave new plasters and lime-sand brick walls untreated for at least 6 weeks; neutralise if necessary.
- Slightly cloudy surfaces can form, depending on the given object conditions (e.g. large surfaces exposed to intense light). Consequently, avoid partial drying and work speedily wet-on-wet.
- Check and maintain the surfaces regularly for optimal, permanent protection and immediately repair damaged areas.
- Observe the state of the art for planning and coating (applicable regulations and procedures).
- All coating work must be adapted to the given object and its use.

\* For further details see Technical data sheets.

This Technical data sheet merely gives recommendations and possible examples. No binding force or liability can be deducted from this sheet. Using the recommendations does not imply a legal relationship. The details conform with our present-day knowledge and do not absolve users from their own responsibilities. The current state of the art must be observed in connection with all coating and preparation work. The conditions of the object and product suitability must be competently verified. This Technical data sheet loses its validity with the publication of a new version. Status: March 26, 2015